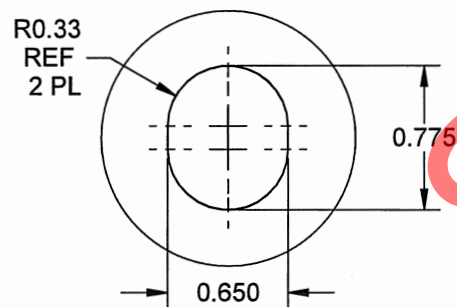
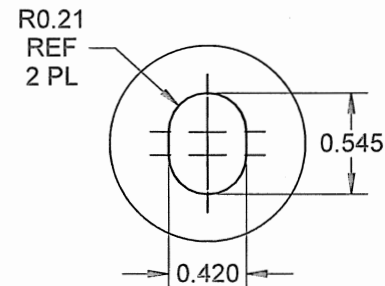


DSK186-1F WEARPLATE
(FLAT PATTERN)



DETAIL A



DETAIL B

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.95 lbs
- 8) USE TO MAKE D5665-1

RELEASED
2019-09-30
ECN 19-919

A	NEW ISSUE	ZF	19.04.26
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK186	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERN	NTS
DATE	19.04.26	<small>COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

8 7 6 5 4 3 2 1

D

D

C

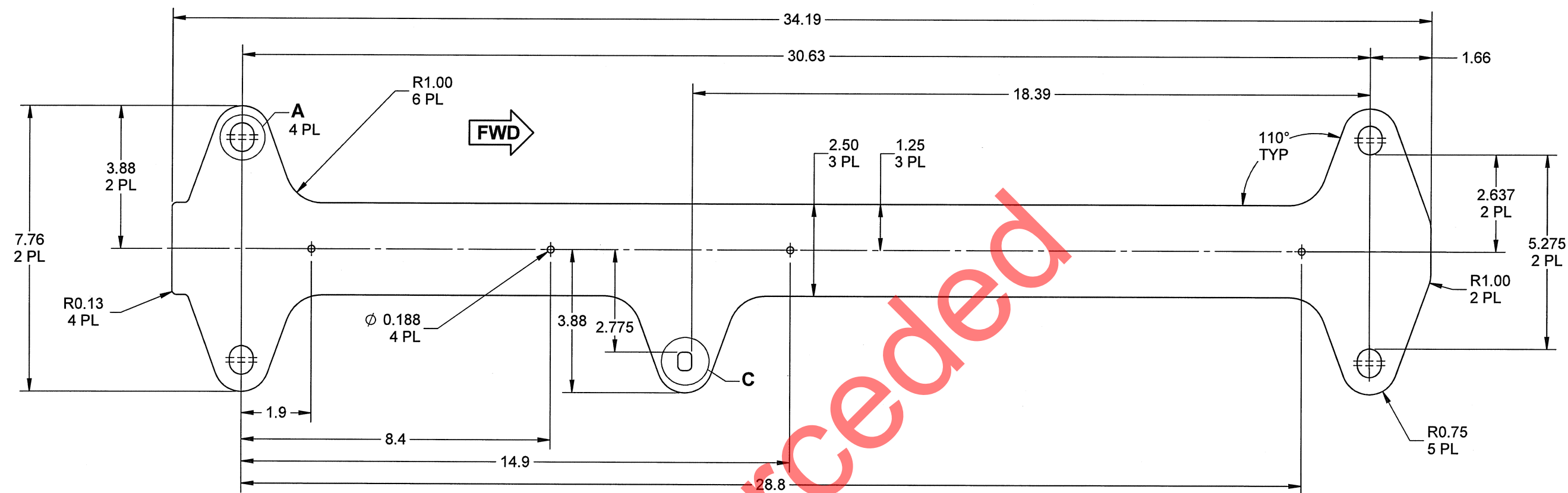
C

B

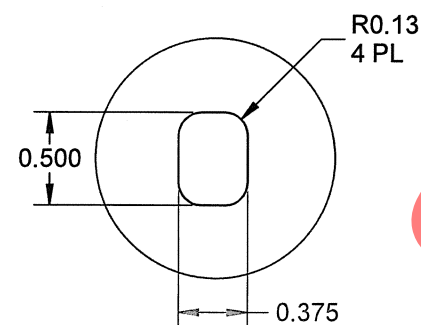
B

A

A



DSK186-3F FLAT PATTERN



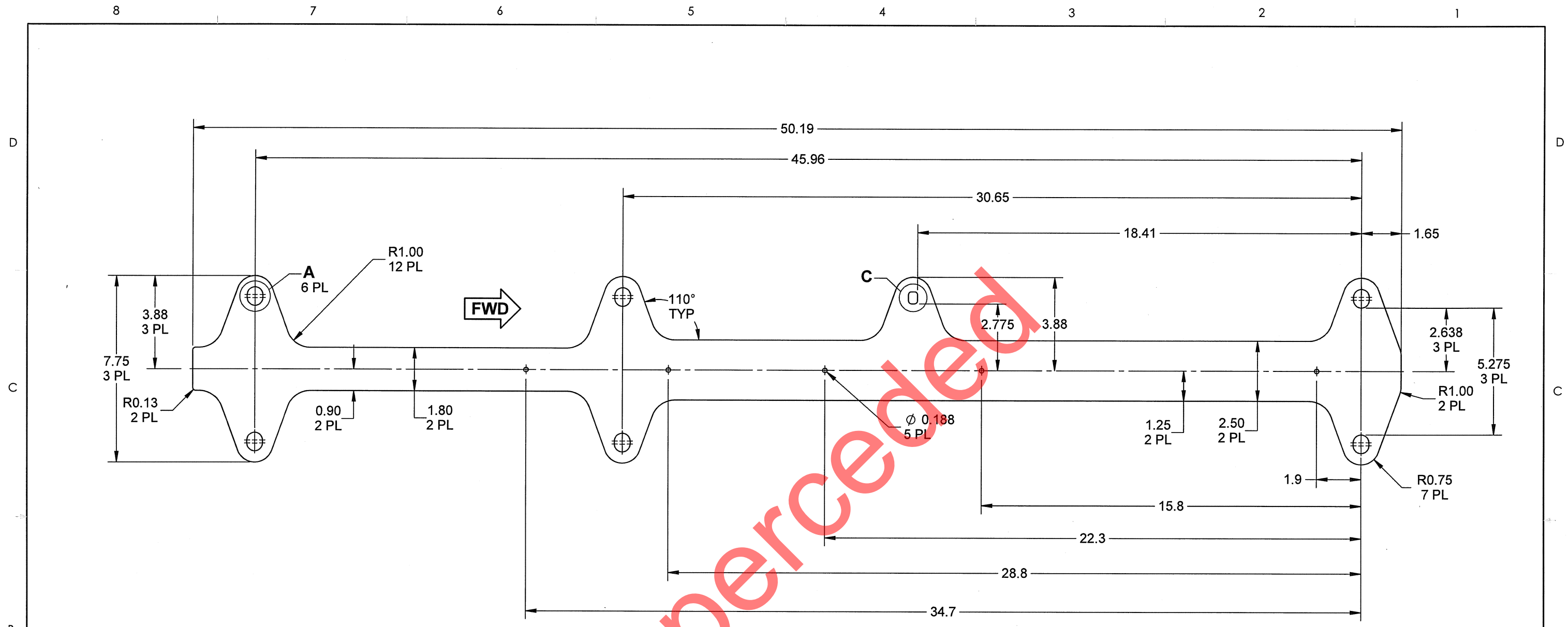
DETAIL C

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.59 lbs
- 8) USE TO MAKE D5665-3 OR D5665-4

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DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK186	SHEET 2 OF 4
APPROVED	NO <i>NB</i>	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERN	NTS
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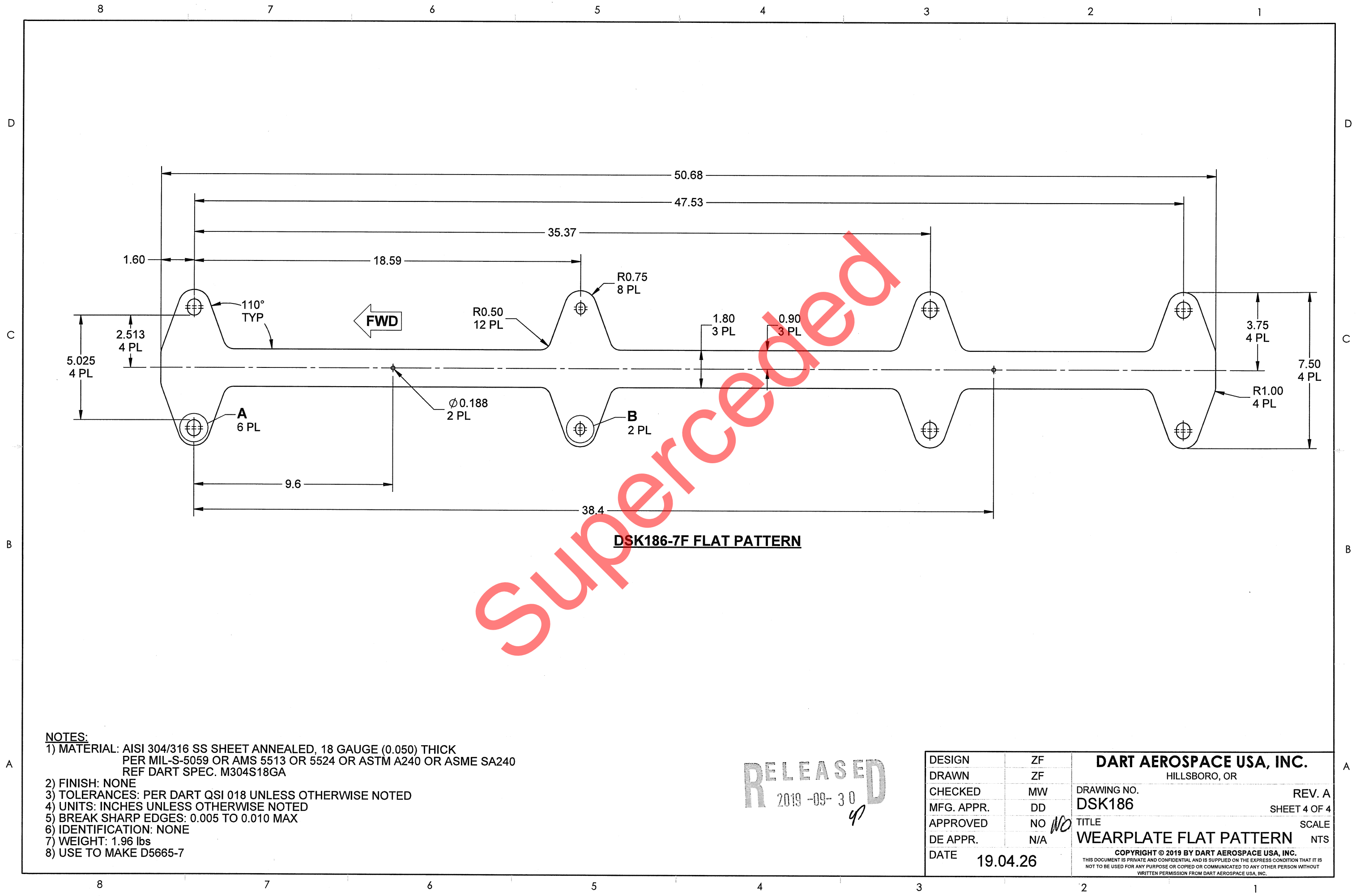
DSK186-5F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.18 lbs
- 8) USE TO MAKE D5665-5 OR D5665-6

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DESIGN	ZF	DART AEROSPACE USA, INC.	
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CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK186	SHEET 3 OF 4
APPROVED	NO <i>ND</i>	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERN	NTS
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NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.96 lbs
- 8) USE TO MAKE D5665-7

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CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	DSK186	SHEET 4 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERN	NTS
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